



Herculiner Professional Grade, Part A - Resin

HPP Lunds

Version No: 6.10

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: 03/21/2024

Print Date: 03/21/2024

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Herculiner Professional Grade, Part A - Resin
Synonyms	HCL2K8, Part A
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Truck Bed Liner
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	HPP Lunds
Address	1/195 Jackson Rd Sunnybank Hills, Qld 4109 Australia
Telephone	1300-306-781
Fax	07 3722 1112
Website	www.hpplunds.com.au & www.jbweld.com.au
Email	Sales@hpplunds.com.au

Emergency telephone number

Association / Organisation	InfoTrac
Emergency telephone numbers	Transportation Emergencies (24 hour): 1300-366-961
Other emergency telephone numbers	Queensland Poisons Helpline (24 hour): 13 11 26

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Carcinogenicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Acute Hazard Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	  
Signal word	Danger

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.

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H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe mist/vapours/spray.
P271	Use only a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P273	Avoid release to the environment.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
67-64-1	27.73	<u>acetone</u>
12001-26-2	18.82	<u>mica</u>
25036-25-3	8.4	<u>bisphenol A/ bisphenol A diglycidyl ether polymer</u>
1333-86-4	7.63	<u>carbon black</u>
78-93-3	6.17	<u>methyl ethyl ketone</u>
30583-72-3	5.994	<u>bisphenol A diglycidyl ether hydrogenated</u>
111-76-2	2.5	<u>ethylene glycol monobutyl ether</u>
108-32-7	1.796	<u>propylene carbonate</u>
793-24-8*	1.13	<u>N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine</u>
2530-83-8*	0.5	<u>gamma-glycidoxypropyltrimethoxysilane</u>
14808-60-7	0.25	<u>silica crystalline - quartz</u>
64742-95-6.	0.09	<u>naphtha petroleum, light aromatic solvent</u>
108-65-6	0.01	<u>propylene glycol monomethyl ether - mixture of isomers</u>
64742-04-7*	4.5	<u>paraffinic distillate, heavy, solvent-extracted</u>
14807-96-6*	4.45	<u>Talc</u>

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CAS No	%[weight]	Name
9003-55-8	2.81	<u>styrene/ butadiene rubber</u>
9003-31-0	2.81	<u>isoprene homopolymer</u>
67762-90-7	0.998	<u>silica amorphous</u>
25322-68-3	0.25	<u>polyethylene glycol 400</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> Decontaminate area around burn. Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. Use compresses if running water is not available. Cover with sterile non-adhesive bandage or clean cloth. Do NOT apply butter or ointments; this may cause infection. Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> Cool the burn by immerse in cold running water for 10-15 minutes. Use compresses if running water is not available. Do NOT apply ice as this may lower body temperature and cause further damage. Do NOT break blisters or apply butter or ointments; this may cause infection. Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> Lay the person flat. Elevate feet about 12 inches. Elevate burn area above heart level, if possible. Cover the person with coat or blanket. Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. Separate burned toes and fingers with dry, sterile dressings. Do not soak burn in water or apply ointments or butter; this may cause infection. To prevent shock see above. For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. Have a person with a facial burn sit up. Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Treat symptomatically.

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For acute or short term repeated exposures to ethylene glycol:

- ▶ Early treatment of ingestion is important. Ensure emesis is satisfactory.
- ▶ Test and correct for metabolic acidosis and hypocalcaemia.
- ▶ Apply sustained diuresis when possible with hypertonic mannitol.
- ▶ Evaluate renal status and begin haemodialysis if indicated. [I.L.O.]
- ▶ Rapid absorption is an indication that emesis or lavage is effective only in the first few hours. Cathartics and charcoal are generally not effective.
- ▶ Correct acidosis, fluid/electrolyte balance and respiratory depression in the usual manner. Systemic acidosis (below 7.2) can be treated with intravenous sodium bicarbonate solution.
- ▶ Ethanol therapy prolongs the half-life of ethylene glycol and reduces the formation of toxic metabolites.
- ▶ Pyridoxine and thiamine are cofactors for ethylene glycol metabolism and should be given (50 to 100 mg respectively) intramuscularly, four times per day for 2 days.
- ▶ Magnesium is also a cofactor and should be replenished. The status of 4-methylpyrazole, in the treatment regime, is still uncertain. For clearance of the material and its metabolites, haemodialysis is much superior to peritoneal dialysis.

[Ellenhorn and Barceloux: Medical Toxicology]

It has been suggested that there is a need for establishing a new biological exposure limit before a workshift that is clearly below 100 mmol ethoxy-acetic acids per mole creatinine in morning urine of people occupationally exposed to ethylene glycol ethers. This arises from the finding that an increase in urinary stones may be associated with such exposures.

Laitinen J., et al: *Occupational & Environmental Medicine* 1996; 53, 595-600

for simple ketones:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Consider intubation at first sign of upper airway obstruction resulting from oedema.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▶ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▶ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. <p>Combustion products include: carbon dioxide (CO2) aldehydes silicon dioxide (SiO2) other pyrolysis products typical of burning organic material.</p>
HAZCHEM	•3YE

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SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes.
Major Spills	<ul style="list-style-type: none"> Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. DO NOT allow clothing wet with material to stay in contact with skin
Other information	<ul style="list-style-type: none"> Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources. DO NOT store in pits, depression, basement or areas where vapours may be trapped.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt.
Storage incompatibility	<p>Methyl ethyl ketone:</p> <ul style="list-style-type: none"> reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic acid forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide attacks some plastics may generate electrostatic charges, due to low conductivity, on flow or agitation <p>For alkyl aromatics:</p> <p>The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. Aromatics can react exothermically with bases and with diazo compounds. <p>In general, uncured epoxy resins have only poor mechanical, chemical and heat resistance properties. However, good properties are obtained by reacting the linear epoxy resin with suitable curatives to form three-dimensional cross-linked thermoset structures. This process is commonly referred to as curing or gelation process.</p> <p>The substance may be or contains a 'metalloid'</p> <p>The following elements are considered to be metalloids; boron, silicon, germanium, arsenic, antimony, tellurium and (possibly) polonium</p> <p>The electronegativities and ionisation energies of the metalloids are between those of the metals and nonmetals, so the metalloids exhibit characteristics of both classes. The reactivity of the metalloids depends on the element with which they are reacting. For example, boron acts as a nonmetal when reacting with sodium yet as a metal when reacting with fluorine.</p> <p>Acetone:</p> <ul style="list-style-type: none"> may react violently with a variety of substances, including but not limited to activated carbon, halogenated compounds, perchlorates, chromic acids, liquid oxygen and strong acids. will react violently with bromoform and chloroform when in contact with alkaline substances may form unstable and explosive peroxides when in contact with strong oxidisers, fluorine, hydrogen peroxide (90%), sodium perchlorate, or 2-methyl-1,3-butadiene can make nitromethane more explosive will dissolve most rubbers, resins and plastics <p>Epoxides:</p> <ul style="list-style-type: none"> are highly reactive with acids, bases, and oxidising and reducing agents. react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals. may polymerise in the presence of peroxides or heat - polymerisation may be violent may react, possibly violently, with water in the presence of acids and other catalysts.

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Ketones in this group:

- ▶ are reactive with many acids and bases liberating heat and flammable gases (e.g., H₂).
- ▶ react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H₂) and heat.
- ▶ are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.

Silicas:

- ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas
- ▶ react with xenon hexafluoride to produce explosive xenon trioxide
- ▶ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds
- ▶ may react with fluorine, chlorates
- ▶ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate
- ▶ may react vigorously when heated with alkali carbonates.
- ▶ Avoid strong acids, bases.

Glycidyl ethers:

- ▶ may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels
- ▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators
- ▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
- ▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
- ▶ attack some forms of plastics, coatings, and rubber

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	acetone	Acetone	500 ppm / 1185 mg/m ³	2375 mg/m ³ / 1000 ppm	Not Available	Not Available
Australia Exposure Standards	mica	Mica	2.5 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	carbon black	Carbon black	3 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	150 ppm / 445 mg/m ³	890 mg/m ³ / 300 ppm	Not Available	Not Available
Australia Exposure Standards	Talc	Talc, (containing no asbestos fibres)	2.5 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	ethylene glycol monobutyl ether	2-Butoxyethanol	20 ppm / 96.9 mg/m ³	242 mg/m ³ / 50 ppm	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Silica gel	10 mg/m ³	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Precipitated silica	10 mg/m ³	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica gel	10 mg/m ³	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Fumed silica (respirable dust)	2 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Precipitated silica	10 mg/m ³	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fumed silica (respirable dust)	2 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Diatomaceous earth (uncalcined)	10 mg/m ³	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Diatomaceous earth (uncalcined)	10 mg/m ³	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fume (thermally generated) (respirable dust)	2 mg/m ³	Not Available	Not Available	(e) Containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica crystalline - quartz	Quartz (respirable dust)	0.05 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	silica crystalline - quartz	Silica - Crystalline: Quartz (respirable dust)	0.05 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether	100 ppm / 369 mg/m ³	553 mg/m ³ / 150 ppm	Not Available	Not Available

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	1-Methoxy-2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
acetone	Not Available	Not Available	Not Available
mica	9 mg/m3	99 mg/m3	590 mg/m3
bisphenol A/ bisphenol A diglycidyl ether polymer	12 mg/m3	130 mg/m3	790 mg/m3
carbon black	9 mg/m3	99 mg/m3	590 mg/m3
methyl ethyl ketone	Not Available	Not Available	Not Available
bisphenol A diglycidyl ether hydrogenated	30 mg/m3	330 mg/m3	2,000 mg/m3
propylene carbonate	34 mg/m3	370 mg/m3	2,200 mg/m3
ethylene glycol monobutyl ether	60 ppm	120 ppm	700 ppm
silica amorphous	18 mg/m3	200 mg/m3	1,200 mg/m3
silica amorphous	18 mg/m3	100 mg/m3	630 mg/m3
silica amorphous	120 mg/m3	1,300 mg/m3	7,900 mg/m3
silica amorphous	45 mg/m3	500 mg/m3	3,000 mg/m3
silica amorphous	18 mg/m3	740 mg/m3	4,500 mg/m3
silica crystalline - quartz	0.075 mg/m3	33 mg/m3	200 mg/m3
polyethylene glycol 400	30 mg/m3	1,300 mg/m3	7,700 mg/m3
naphtha petroleum, light aromatic solvent	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
propylene glycol monomethyl ether - mixture of isomers	100 ppm	160 ppm	660 ppm
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available	Not Available
gamma-glycidioxypropyltrimethoxysilane	9.3 mg/m3	100 mg/m3	230 mg/m3

Ingredient	Original IDLH	Revised IDLH
acetone	2,500 ppm	Not Available
mica	1,500 mg/m3	Not Available
bisphenol A/ bisphenol A diglycidyl ether polymer	Not Available	Not Available
carbon black	1,750 mg/m3	Not Available
methyl ethyl ketone	3,000 ppm	Not Available
paraffinic distillate, heavy, solvent-extracted	Not Available	Not Available
Talc	1,000 mg/m3	Not Available
bisphenol A diglycidyl ether hydrogenated	Not Available	Not Available
propylene carbonate	Not Available	Not Available
styrene/ butadiene rubber	Not Available	Not Available
isoprene homopolymer	Not Available	Not Available
ethylene glycol monobutyl ether	700 ppm	Not Available
silica amorphous	3,000 mg/m3	Not Available
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	Not Available	Not Available
silica crystalline - quartz	25 mg/m3 / 50 mg/m3	Not Available
polyethylene glycol 400	Not Available	Not Available
naphtha petroleum, light aromatic solvent	Not Available	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available
gamma-glycidioxypropyltrimethoxysilane	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
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Notes:


Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

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Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
bisphenol A/ bisphenol A diglycidyl ether polymer	E	≤ 0,1 ppm
bisphenol A diglycidyl ether hydrogenated	E	≤ 0.1 ppm
propylene carbonate	E	≤ 0.1 ppm
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	E	≤ 0.01 mg/m ³
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	<p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.</p> <p>The performance, based on breakthrough times, of:</p> <ul style="list-style-type: none"> · Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent · Butyl Rubber ranges from excellent to good · Nitrile Butyl Rubber (NBR) from excellent to fair. · Neoprene from excellent to fair · Polyvinyl (PVC) from excellent to poor <p>As defined in ASTM F-739-96</p> <ul style="list-style-type: none"> · Excellent breakthrough time > 480 min · Good breakthrough time > 20 min · Fair breakthrough time < 20 min · Poor glove material degradation <p>Gloves should be tested against each resin system prior to making a selection of the most suitable type.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered.

Respiratory protection

Type AX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Continued...

Herculiner Professional Grade, Part A - Resin

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	<p>Epoxy resins are thermosetting polymers, which are crosslinked using hardeners (curing agents). Epoxy is either any of the basic components or the cured end products of epoxy resins, as well as a colloquial name for the epoxide functional group. Epoxy resins, also known as polyepoxides, are a class of reactive prepolymers and polymers which contain at least two epoxide groups. The epoxide group is also sometimes referred to as a glycidyl or oxirane group.</p> <p>Epoxy resins may be reacted (cross-linked) either with themselves through catalytic homopolymerisation, or with a wide range of co-reactants including polyfunctional amines, acids (and acid anhydrides), phenols, alcohols and thiols.</p> <p>Cycloaliphatic epoxy resins are a unique class of materials that are characterized by non-aromatic saturated rings in their molecular structures. Among their most notable features are inherently low viscosity, coupled with excellent weathering and electrical performance. Commercial cycloaliphatic resins are ideally suited for applications in severe environments such as near seacoasts and in areas of high industrial pollution. Reactive diluents are generally colourless to yellow/ amber, low viscosity liquids with mild ether-like odour; solubility in water varies across the family. Substitution on the phenolic rings may generate solids. Reactive diluents may contain trace residuals of epichlorohydrin a known skin irritant.</p> <p>Bisphenol A epoxy resin.</p> <p>Important epoxy resins are produced from combining epichlorohydrin and bisphenol A to give bisphenol A diglycidyl ethers. Increasing the ratio of bisphenol A to epichlorohydrin during manufacture produces higher molecular weight linear polyethers with glycidyl end groups, which are semi-solid to hard crystalline materials at room temperature depending on the molecular weight achieved. As the molecular weight of the resin increases, the epoxide content reduces and the material behaves more and more like a thermoplastic. Very high molecular weight polycondensates (ca. 30 000 – 70 000 g/mol) form a class known as phenoxy resins and contain virtually no epoxide groups (since the terminal epoxy groups are insignificant compared to the total size of the molecule).</p>		
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Physical state	Liquid	Relative density (Water = 1)	1.12
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	-10	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	35.19
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>On exposure to mixed trimethylbenzenes, some people may become nervous, tensed, anxious and have difficult breathing. There may be a reduction red blood cells and bleeding abnormalities. There may also be drowsiness.</p>
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Herculiner Professional Grade, Part A - Resin

	<p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest.</p> <p>Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose and throat. Acute exposure by inhalation also causes nervous system depression, headache, and nausea. High vapour levels are easily detected due to odour, however odour fatigue may occur, with loss of warning of exposure.</p> <p>Ketone vapours irritate the nose, throat and mucous membrane. High concentrations depress the central nervous system, causing headache, vertigo, poor concentration, sleep and failure of the heart and breathing.</p> <p>Effects of exposure to acetone by inhalation include central nervous system depression, light-headedness, unintelligible speech, inco-ordination, stupor, low blood pressure, fast heart rate, metabolic acidosis, high blood sugar and ketosis. Rarely, there may be convulsions and death of kidney tubules.</p>												
Ingestion	<p>The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.</p> <p>Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury.</p> <p>Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p>												
Skin Contact	<p>The material may accentuate any pre-existing dermatitis condition</p> <p>Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 20 days.</p> <p>In humans exposed to methyl ethyl ketone, skin inflammation has been reported. Animal testing has shown methyl ethyl ketone to have high acute toxicity from skin exposure.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>There is some evidence to suggest that the material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>												
Eye	<p>The liquid may produce eye discomfort and is capable of causing temporary impairment of vision and/or transient eye inflammation, ulceration</p> <p>There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.</p>												
Chronic	<p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Inhalation of this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>There is sufficient evidence to suggest that this material directly causes cancer in humans.</p> <p>Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.</p> <p>Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense.</p> <p>For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions.</p> <p>Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17557-23-2) has caused cancer in some animal testing.</p> <p>Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.</p> <p>Long term exposure to vermiculite usually causes few hazards in low concentration and does not cause cancer. Over years, scarring of the lungs may develop; however tuberculosis does not occur.</p> <p>Amorphous silicas generally are less hazardous than crystalline silicas, but the former can be converted to the latter on heating and subsequent cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling lung disease that may take years to develop.</p> <p>Soluble silicates do not exhibit sensitizing potential. Testing in bacterial and animal experiments have not shown any evidence of them causing mutations or birth defects.</p> <p>Animal testing shows that methyl ethyl ketone may have slight effects on the nervous system, liver, kidney and respiratory system; there may also be developmental effects and an increase in birth defects. However, there is limited information available on the long-term effects of methyl ethyl ketone in humans, and no information is available on whether it causes developmental or reproductive toxicity or cancer. It is generally considered to have low toxicity, but it is often used in combination with other solvents, and the toxic effects of the mixture may be greater than with either solvent alone.</p> <p>Glycidyl ethers can cause genetic damage and cancer.</p> <p>Workers exposed to acetone for long periods showed inflammation of the airways, stomach and small bowel, attacks of giddiness and loss of strength. Exposure to acetone may enhance the liver toxicity of chlorinated solvents.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p>												
Herculiner Professional Grade, Part A - Resin	<table> <tr> <th>TOXICITY</th><th>IRRITATION</th></tr> <tr> <td>Not Available</td><td>Not Available</td></tr> </table>	TOXICITY	IRRITATION	Not Available	Not Available								
TOXICITY	IRRITATION												
Not Available	Not Available												
acetone	<table> <tr> <th>TOXICITY</th><th>IRRITATION</th></tr> <tr> <td>Dermal (rabbit) LD50: 20000 mg/kg^[2]</td><td>Eye (human): 500 ppm - irritant</td></tr> <tr> <td>Inhalation(Mouse) LC50; 44 mg/L4h^[2]</td><td>Eye (rabbit): 20mg/24hr -moderate</td></tr> <tr> <td>Oral (Rat) LD50: 5800 mg/kg^[2]</td><td>Eye (rabbit): 3.95 mg - SEVERE</td></tr> <tr> <td></td><td>Eye: adverse effect observed (irritating)^[1]</td></tr> <tr> <td></td><td>Skin (rabbit): 500 mg/24hr - mild</td></tr> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: 20000 mg/kg ^[2]	Eye (human): 500 ppm - irritant	Inhalation(Mouse) LC50; 44 mg/L4h ^[2]	Eye (rabbit): 20mg/24hr -moderate	Oral (Rat) LD50: 5800 mg/kg ^[2]	Eye (rabbit): 3.95 mg - SEVERE		Eye: adverse effect observed (irritating) ^[1]		Skin (rabbit): 500 mg/24hr - mild
TOXICITY	IRRITATION												
Dermal (rabbit) LD50: 20000 mg/kg ^[2]	Eye (human): 500 ppm - irritant												
Inhalation(Mouse) LC50; 44 mg/L4h ^[2]	Eye (rabbit): 20mg/24hr -moderate												
Oral (Rat) LD50: 5800 mg/kg ^[2]	Eye (rabbit): 3.95 mg - SEVERE												
	Eye: adverse effect observed (irritating) ^[1]												
	Skin (rabbit): 500 mg/24hr - mild												

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		Skin (rabbit):395mg (open) - mild
		Skin: no adverse effect observed (not irritating) ^[1]
mica	TOXICITY	IRRITATION
	Not Available	Not Available
bisphenol A/ bisphenol A diglycidyl ether polymer	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[2]	Not Available
	Oral (Rat) LD50: >2000 mg/kg ^[2]	
carbon black	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 6480 mg/kg ^[2]	Eye (human): 350 ppm -irritant
	Inhalation(Mouse) LC50: 32 mg/L4h ^[2]	Eye (rabbit): 80 mg - irritant
	Oral (Rat) LD50: 2054 mg/kg ^[1]	Skin (rabbit): 402 mg/24 hr - mild
		Skin (rabbit):13.78mg/24 hr open - mild
paraffinic distillate, heavy, solvent-extracted	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >5 mg/l4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >5000 mg/kg ^[2]	
Talc	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >2.1 mg/l4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >5000 mg/kg ^[1]	
bisphenol A diglycidyl ether hydrogenated	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Eye (rabbit): irritant ** [SHELL]
	Oral (Rat) LD50: ~2000 mg/kg ^[1]	
propylene carbonate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >=2000 mg/kg ^[1]	Eye (rabbit): 60 mg - moderate
	Oral (Rat) LD50: >5000 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin (human): 100 mg/3d-I moderate
		Skin (rabbit): 500 mg moderate
		Skin: no adverse effect observed (not irritating) ^[1]
styrene/ butadiene rubber	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >20000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h - mild
	Oral (Rat) LD50: 71000 mg/kg ^[2]	
isoprene homopolymer	TOXICITY	IRRITATION
	Not Available	Not Available
ethylene glycol monobutyl ether	TOXICITY	IRRITATION
	dermal (guinea pig) LD50: 210 mg/kg ^[2]	Eye (rabbit): 100 mg SEVERE * [Union Carbide]
	Inhalation (Rat) LC50: 450 ppm4h ^[2]	Eye (rabbit): 100 mg/24h-moderate
	Oral (Rat) LD50: 250 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 500 mg, open; mild

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		Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
silica amorphous	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): non-irritating ** [Grace]
	Inhalation (Rat) LC50: >0.09<0.84 mg/l4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >1000 mg/kg ^[1]	Skin (rabbit): non-irritating *
		Skin: no adverse effect observed (not irritating) ^[1]
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >7940 mg/kg ^[2]	Eye (rabbit): Slight
	Oral (Rat) LD50: 3580 mg/kg ^[2]	Skin (rabbit): Slight
silica crystalline - quartz	TOXICITY	IRRITATION
	Oral (Rat) LD50: 500 mg/kg ^[2]	Not Available
polyethylene glycol 400	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: 600 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
naphtha petroleum, light aromatic solvent	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1900 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >4.42 mg/L4h ^[1]	Skin: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: >4500 mg/kg ^[1]	
propylene glycol monomethyl ether - mixture of isomers	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit) 230 mg mild
	Oral (Rat) LD50: 3739 mg/kg ^[2]	Eye (rabbit) 500 mg/24 h. - mild
		Eye: no adverse effect observed (not irritating) ^[1]
		Skin (rabbit) 500 mg open - mild
		Skin: no adverse effect observed (not irritating) ^[1]
gamma-glycidoxypropyltrimethoxysilane	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 4247.9 mg/kg ^[2]	Not Available
	Inhalation (Rat) LC50: >5.3 mg/L4h ^[2]	
	Oral (Rat) LD50: 7010 mg/kg ^[2]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

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Data demonstrate that during inhalation exposure, aromatic hydrocarbons undergo substantial partitioning into adipose tissues. Following cessation of exposure, the level of aromatic hydrocarbons in body fats rapidly declines. Thus, the aromatic hydrocarbons are unlikely to bioaccumulate in the body.

The various members of the bisphenol family produce hormone like effects, seemingly as a result of binding to estrogen receptor-related receptors (ERRs; not to be confused with estrogen receptors)

A suspected estrogen-related receptors (ERR) binding agent:

Estrogen-related receptors (ERR, oestrogen-related receptors) are so named because of sequence homology with estrogen receptors but do not appear to bind estrogens or other tested steroid hormones. The ERR family have been demonstrated to control energy homeostasis, oxidative metabolism and mitochondrial biogenesis, while effecting mammalian physiology in the heart, brown adipose tissue, white adipose tissue, placenta, macrophages, and demonstrated additional roles in diabetes and cancer.

ERRs bind enhancers throughout the genome where they exert effects on gene regulation

Although their overall functions remain uncertain, they also share DNA-binding sites, co-regulators, and target genes with the conventional estrogen receptors ERalpha and ERbeta and may function to modulate estrogen signaling pathways.

ERR-alpha has wide tissue distribution but it is most highly expressed in tissues that preferentially use fatty acids as energy sources such as kidney, heart, brown adipose tissue, cerebellum, intestine, and skeletal muscle. ERRalpha has been detected in normal adrenal cortex tissues, in which its expression is possibly related to adrenal development, with a possible role in fetal adrenal function, in dehydroepiandrosterone (DHEAS) production in adrenarche, and also in steroid production of post-adrenarche/adult life. DHEA and other adrenal androgens such as androstenedione, although relatively weak androgens, are responsible for the androgenic effects of adrenarche, such as early pubic and axillary hair growth, adult-type body odor, increased oiliness of hair and skin, and mild acne.

Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.

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BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER	*Hexion MSDS Epikote 1001
CARBON BLACK	Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported
METHYL ETHYL KETONE	Methyl ethyl ketone is considered to have a low order of toxicity; however, methyl ethyl ketone is often used in combination with other solvents and the mixture may have greater toxicity than either solvent alone. Combinations of n-hexane with methyl ethyl ketone, and also methyl n-butyl ketone with methyl ethyl ketone may result in an increased in peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show an increase in toxicity.
paraffinic distillate, heavy, solvent-extracted	<p>The materials included in the Lubricating Base Oils category are related from both process and physical-chemical perspectives; The potential toxicity of a specific distillate base oil is inversely related to the severity or extent of processing the oil has undergone, since:</p> <ul style="list-style-type: none"> • The adverse effects of these materials are associated with undesirable components, and • The levels of the undesirable components are inversely related to the degree of processing; • Distillate base oils receiving the same degree or extent of processing will have similar toxicities; • The potential toxicity of residual base oils is independent of the degree of processing the oil receives. • The reproductive and developmental toxicity of the distillate base oils is inversely related to the degree of processing. <p>Unrefined & mildly refined distillate base oils contain the highest levels of undesirable components, have the largest variation of hydrocarbon molecules and have shown the highest potential cancer-causing and mutation-causing activities. Highly and severely refined distillate base oils are produced from unrefined and mildly refined oils by removing or transforming undesirable components. In comparison to unrefined and mildly refined base oils, the highly and severely refined distillate base oils have a smaller range of hydrocarbon molecules and have demonstrated very low mammalian toxicity.</p> <p>For unrefined and mildly refined distillate base oils:</p> <p>Acute toxicity: Animal testing showed high semilethal doses of >5000 mg/kg body weight and >2 g/kg body weight for exposure by swallowing or skin contact, respectively. The same material was also reported to be moderately irritating to skin, while not being sensitizing.</p> <p>Repeat dose toxicity: Animal testing showed that repeat dose toxicity was mild to moderate to the skin.</p> <p>Reproductive / developmental toxicity: No studies on developmental toxicity or reproduction are available. Animal testing shows that high doses may reduce the body weight of both the mother and the foetus, and increase the rate of soft tissue malformations.</p> <p>Genetic toxicity: These oils have been found to cause mutations.</p> <p>Cancer-causing potential: The general conclusion that can be drawn from animal testing is that these oils may potentially cause skin cancer; however, they have not been found to be associated with an increase in tumours elsewhere in the body.</p> <p>WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.</p>
BISPHENOL A DIGLYCIDYL ETHER HYDROGENATED	Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.
PROPYLENE CARBONATE	<p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>for propylene carbonate:</p> <p>Numerous adequate and reliable acute toxicity tests are available on propylene carbonate. Oral and dermal tests meet OECD and EPA test guidelines. Propylene carbonate is practically nontoxic following acute exposures; the oral LD50 is > .5000 mg/kg and the dermal LD50 is >3000 mg/kg.</p>
ETHYLENE GLYCOL MONOBUTYL ETHER	<p>NOTE: Changes in kidney, liver, spleen and lungs are observed in animals exposed to high concentrations of this substance by all routes. **</p> <p>ASCC (NZ) SDS</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>For ethylene glycol monoalkyl ethers and their acetates (EGMAEs):</p> <p>Typical members of this category are ethylene glycol propylene ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE) and their acetates.</p> <p>EGMAEs are substrates for alcohol dehydrogenase isozyme ADH-3, which catalyzes the conversion of their terminal alcohols to aldehydes (which are transient metabolites). Further, rapid conversion of the aldehydes by aldehyde dehydrogenase produces alkoxyacetic acids, which are the predominant urinary metabolites of mono substituted glycol ethers.</p> <p>Acute Toxicity: Oral LD50 values in rats for all category members range from 739 (EGHE) to 3089 mg/kg bw (EGPE), with values increasing with decreasing molecular weight. Four to six hour acute inhalation toxicity studies were conducted for these chemicals in rats at the highest vapour concentrations practically achievable.</p> <p>Animal testing showed that exposure to ethylene glycol monobutyl ether resulted in toxicity to both the mother and the embryo. Reproductive effects were thought to be less than that of other monoalkyl ethers of ethylene glycol.</p> <p>Chronic exposure may cause anaemia, with enlargement and fragility of red blood cells. It is thought that in animals butoxyethanol may cause generalized clotting and bone infarction.</p>
SILICA AMORPHOUS	<p>Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]</p> <p>The substance is classified by IARC as Group 3:</p> <p>NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	<p>p-Phenylenediamine is oxidised by the liver microsomal enzymes (S9). Pure p-phenylenediamine does not cause mutations, but after it is oxidized, it does.</p> <p>For N-(1,3-dimethylbutyl)-N -phenyl-p-phenylenediamine (6PPD):</p> <p>Repeated or prolonged contact may cause skin irritation, sensitisation or allergic reaction in animals and humans. In animals, was some change in blood counts at high doses, but no increase in tumours. A safe level was found to be 300 parts per million or less or 6mg/kg/day.</p>
SILICA CRYSTALLINE - QUARTZ	<p>WARNING: For inhalation exposure <u>ONLY</u>: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS</p> <p>The International Agency for Research on Cancer (IARC) has classified occupational exposures to respirable (<5 um) crystalline silica as being carcinogenic to humans . This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease.</p> <p>Intermittent exposure produces; focal fibrosis, (pneumoconiosis), cough, dyspnoea, liver tumours.</p> <p>* Millions of particles per cubic foot (based on impinger samples counted by light field techniques).</p> <p>NOTE : the physical nature of quartz in the product determines whether it is likely to present a chronic health problem.</p>
NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT	<p>Inhalation (rat) TCLo: 1320 ppm/6h/90D-I * [Devoe]</p> <p>Most Low Boiling Point Naphthas (LBPNs) have low acute toxicity to oral, dermal and inhalation routes of exposure, and mild to moderate skin and eye irritating effects. However, some heavier 'cracked' LBPNs (LKBPNs with greater olefinic content) have been found to be more irritating to the skin and eyes compared to non-cracked LBPNs.</p>

Herculiner Professional Grade, Part A - Resin

	<p>LBPNS are not known to be sensitising to the skin.</p> <p>Animal studies examined the effects of short-term and longer-term exposure to LBPNS through inhalation or oral routes. In male rats specifically, exposure to LBPNS resulted in kidney-related issues like increased kidney weight, kidney lesions, and hyaline droplet formation.</p> <p>Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.</p> <p>The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet.</p> <p>For C9 aromatics (typically trimethylbenzenes – TMBs)</p> <p>Acute toxicity: Animal testing shows that semi-lethal concentrations and doses vary amongst this group. The semilethal concentrations for inhalation range from 6000 to 10000 mg/cubic metre for C9 aromatic naphtha and 18000-24000 mg/cubic metre for 1,2,4- and 1,3,5-TMB, respectively.</p> <p>Irritation and sensitization: Results from animal testing indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the airway and cause depression of breathing rate. There is no evidence that it sensitizes skin.</p> <p>Repeated dose toxicity: Animal studies show that chronic inhalation toxicity for C9 aromatic hydrocarbon solvents is slight.</p> <p>Petroleum contains aromatic (benzene, toluene, ethyl benzene, naphthalene) and aliphatic hydrocarbons (n-hexane), which can result in many detrimental health effects, including, cancer, tumour formation, hearing loss, and nervous system toxicity.</p> <p>Animal testing shows breathing in petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans. Similarly, exposure to gasoline over a lifetime can cause kidney cancer in animals, but the relevance in humans is questionable.</p> <p>Most studies involving gasoline have shown that gasoline does not cause genetic mutation, including all recent studies in living human subjects (such as in petrol service station attendants).</p> <p>Animal studies show concentrations of toluene (>0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus.</p> <p>Prolonged contact with petroleum may result in skin inflammation and make the skin more sensitive to irritation and penetration by other materials.</p>
PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	<p>NOTE: Exposure of pregnant rats and rabbits to the substance did not give rise to teratogenic effects at concentrations up to 3000 ppm. Fetotoxic effects were seen in rats but not in rabbits at this concentration; maternal toxicity was noted in both species.</p> <p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>
Herculiner Professional Grade, Part A - Resin & MICA & BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & METHYL ETHYL KETONE & PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant.</p>
Herculiner Professional Grade, Part A - Resin & ISOPRENE HOMOPOLYMER	<p>Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms.</p> <p>Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema.</p> <p>Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.</p>
Herculiner Professional Grade, Part A - Resin & BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & BISPHENOL A DIGLYCIDYL ETHER HYDROGENATED & ISOPRENE HOMOPOLYMER & N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.</p>
Herculiner Professional Grade, Part A - Resin & STYRENE/ BUTADIENE RUBBER	<p>Occupational exposures in the rubber-manufacturing industry are carcinogenic to humans (Group 1).IARC Working Groups</p> <p>There is sufficient evidence in humans for the carcinogenicity of occupational exposures in the rubber-manufacturing industry. Occupational exposures in the rubber-manufacturing industry cause leukaemia, lymphoma, and cancers of the urinary bladder, lung, and stomach.</p> <p>Also, a positive association has been observed between occupational exposures in the rubber-manufacturing industry and cancers of the prostate, oesophagus, and larynx.IARC Working Group.</p> <p>The multiple genetic and cytogenetic effects observed among workers employed in the rubber-manufacturing industry provide strong evidence to support genotoxicity as one mechanism for the observed increase in cancer risks. However, due to the complexity and changing nature of the exposure mixture and the potential interactions between exposures in the rubber-manufacturing industry, other mechanisms are also likely to play a role.</p>
Herculiner Professional Grade, Part A - Resin & SILICA AMORPHOUS	<p>For silica amorphous:</p> <p>Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d.</p> <p>In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated.</p>
Herculiner Professional Grade, Part A - Resin & BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & BISPHENOL A DIGLYCIDYL ETHER HYDROGENATED	<p>Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin.</p> <p>Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects.</p> <p>Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans.</p> <p>Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative.</p> <p>Immunotoxicity: Animal testing suggests regular injections of diluted BADGE may result in sensitization.</p> <p>Consumer exposure: Consumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food.</p>
Herculiner Professional Grade, Part A - Resin & BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER	<p>The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon.</p> <p>This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics.</p> <p>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner.</p>

Herculiner Professional Grade, Part A - Resin

Herculiner Professional Grade, Part A - Resin & NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT	For trimethylbenzenes: Absorption of 1,2,4-trimethylbenzene occurs after exposure by swallowing, inhalation, or skin contact. In the workplace, inhalation and skin contact are the most important routes of absorption; whole-body toxic effects from skin absorption are unlikely to occur as the skin irritation caused by the chemical generally leads to quick removal. The substance is fat-soluble and may accumulate in fatty tissues.
Herculiner Professional Grade, Part A - Resin & PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	For propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid.
Herculiner Professional Grade, Part A - Resin & ACETONE	For acetone: The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitizer, but it removes fat from the skin, and it also irritates the eye. Animal testing shows acetone may cause anaemia.
ACETONE & METHYL ETHYL KETONE & PROPYLENE CARBONATE & STYRENE/BUTADIENE RUBBER & ETHYLENE GLYCOL MONOBUTYL ETHER & PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
MICA & BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & CARBON BLACK & paraffinic distillate, heavy, solvent-extracted & ISOPRENE HOMOPOLYMER & PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	No significant acute toxicological data identified in literature search.
CARBON BLACK & PROPYLENE CARBONATE	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Herculiner Professional Grade, Part A - Resin	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
acetone	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	6098.4mg/L	5
	EC50	96h	Algae or other aquatic plants	9.873-27.684mg/l	4
	NOEC(ECx)	12h	Fish	0.001mg/L	4
	EC50	72h	Algae or other aquatic plants	5600-10000mg/l	4
	LC50	96h	Fish	3744.6-5000.7mg/L	4
mica	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
bisphenol A/ bisphenol A diglycidyl ether polymer	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
carbon black	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	33.076-41.968mg/l	4
	EC50	72h	Algae or other aquatic plants	>0.2mg/l	2
	NOEC(ECx)	24h	Crustacea	3200mg/l	1
	LC50	96h	Fish	>100mg/l	2

Continued...

Herculiner Professional Grade, Part A - Resin

methyl ethyl ketone	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	308mg/l	2
	EC50	96h	Algae or other aquatic plants	>500mg/l	4
	EC50	72h	Algae or other aquatic plants	1220mg/l	2
	NOEC(ECx)	48h	Crustacea	68mg/l	2
	LC50	96h	Fish	>324mg/L	4
paraffinic distillate, heavy, solvent-extracted	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	1.4mg/l	1
	EC50	96h	Algae or other aquatic plants	3.1mg/l	1
	NOEC(ECx)	72h	Algae or other aquatic plants	>1000mg/l	1
Talc	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	7202.7mg/l	2
	NOEC(ECx)	720h	Algae or other aquatic plants	918.089mg/l	2
	LC50	96h	Fish	89581.016mg/l	2
bisphenol A diglycidyl ether hydrogenated	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	EC50(ECx)	72h	Algae or other aquatic plants	>100mg/l	2
	LC50	96h	Fish	~11.5mg/l	2
propylene carbonate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	>1000mg/l	1
	EC50	72h	Algae or other aquatic plants	>900mg/l	1
	NOEC(ECx)	72h	Algae or other aquatic plants	900mg/l	1
	LC50	96h	Fish	1000mg/l	1
styrene/ butadiene rubber	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
isoprene homopolymer	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
ethylene glycol monobutyl ether	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	720mg/l	2
	EC50	48h	Crustacea	164mg/l	2
	EC50	72h	Algae or other aquatic plants	623mg/l	2
	EC10(ECx)	48h	Crustacea	7.2mg/l	2
	LC50	96h	Fish	1700mg/l	Not Available
silica amorphous	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	>86mg/l	2
	EC50	96h	Algae or other aquatic plants	217.576mg/l	2
	EC50	72h	Algae or other aquatic plants	14.1mg/l	2
	EC0(ECx)	24h	Crustacea	>=10000mg/l	1
	LC50	96h	Fish	1033.016mg/l	2
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	<1.2-17	7
	EC50	48h	Crustacea	0.82mg/l	1
	EC50	96h	Algae or other aquatic plants	0.6mg/l	1
	EC50	72h	Algae or other aquatic plants	0.23mg/l	2
	NOEC(ECx)	48h	Crustacea	0.56mg/l	1
	LC50	96h	Fish	0.028mg/l	2

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Herculiner Professional Grade, Part A - Resin

silica crystalline - quartz	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
polyethylene glycol 400	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	>100mg/l	2
	EC50	96h	Algae or other aquatic plants	>100mg/l	2
	LC50	96h	Fish	>100mg/l	2
	EC50(ECx)	48h	Crustacea	>100mg/l	2
naphtha petroleum, light aromatic solvent	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	6.14mg/l	1
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	1
	EC50	72h	Algae or other aquatic plants	19mg/l	1
propylene glycol monomethyl ether - mixture of isomers	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	>1000mg/l	2
	EC50	48h	Crustacea	373mg/l	2
	EC50	72h	Algae or other aquatic plants	>1000mg/l	2
	NOEC(ECx)	336h	Fish	47.5mg/l	2
	LC50	96h	Fish	100mg/l	1
gamma-glycidioxypropyltrimethoxysilane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	473mg/l	2
	EC50	96h	Algae or other aquatic plants	250mg/l	2
	EC50	72h	Algae or other aquatic plants	>420mg/l	2
	LC50	96h	Fish	4.9mg/l	2
	NOEC(ECx)	96h	Fish	1.5mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow). Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

Liquid epoxy resins and some reactive diluents are not readily biodegradable, although its epoxy functional groups are hydrolysed in contact with water, they have the potential to bio-accumulate and are moderately toxic to aquatic organisms. They are generally classified as dangerous for the environment according to the European Union classification criteria.

Uncured solid resins on the other hand are not readily bio-available, not toxic to aquatic and terrestrial organisms, not readily biodegradable, but hydrolysable. They present no significant hazard for the environment.

For 1,2,4 - Trimethylbenzene:

Half-life (hr) air: 0.48-16;

Half-life (hr) H₂O surface water: 0.24 -672;

Half-life (hr) H₂O ground: 336-1344;

Half-life (hr) soil: 168-672;

Henry's Pa m³ /mol: 385 -627;

Bioaccumulation: not significant. 1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance.

Atmospheric Fate: 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont Sinorhizobium meliloti. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, 'initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

For 1,2-Butylene oxide (Ethyloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L./kg.

Aquatic Fate - Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected.

Herculiner Professional Grade, Part A - Resin

For Methyl Ethyl Ketone:

log Kow: 0.26-0.69;

log Koc: 0.69;

Koc: 34;

Half-life (hr) air: 2.3;

Half-life (hr) H₂O surface water: 72-288;

Henry's atm m³/mol: 1.05E-05;

BOD 5: 1.5-2.24, 46%;

COD: 2.2-2.31, 100%;

ThOD: 2.44;

BCF: 1.

Environmental Fate: Terrestrial Fate - Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil.

Microbial methylation plays important roles in the biogeochemical cycling of the metalloids and possibly in their detoxification. Many microorganisms (bacteria, fungi, and yeasts) and animals are now known to biomethylate arsenic, forming both volatile (e.g., methylarsines) and nonvolatile (e.g., methylarsonic acid and dimethylarsinic acid) compounds. Antimony and bismuth, also undergo biomethylation to some extent.

For Ketones: Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate.

For Amorphous Silica: Amorphous silica is chemically and biologically inert. It is not biodegradable.

Aquatic Fate: Due to its insolubility in water there is a separation at every filtration and sedimentation process.

For Silica:

Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).

Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen. Silicon is not found free in nature, but occurs chiefly as the oxide and as silicates.

For Acetone:

log Kow : -0.24;

Half-life (hr) air : 312-1896;

Half-life (hr) H₂O surface water : 20;

Henry's atm m³/mol : 3.67E-05

BOD 5: 0.31-1.76,46-55%

COD: 1.12-2.07

ThOD: 2.2BCF: 0.69.

Environmental Fate: The relatively long half-life allows acetone to be transported long distances from its emission source.

Atmospheric Fate: Acetone preferentially locates in the air compartment when released to the environment.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
propylene carbonate	HIGH	HIGH
isoprene homopolymer	LOW	LOW
ethylene glycol monobutyl ether	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)
silica amorphous	LOW	LOW
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	HIGH	HIGH
polyethylene glycol 400	LOW	LOW
propylene glycol monomethyl ether - mixture of isomers	LOW (Half-life = 56 days)	LOW (Half-life = 1.7 days)
gamma-glycidoxypropyltrimethoxysilane	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
acetone	LOW (BCF = 0.69)
methyl ethyl ketone	LOW (LogKOW = 0.29)
propylene carbonate	LOW (LogKOW = -0.41)
isoprene homopolymer	LOW (LogKOW = 2.5803)
ethylene glycol monobutyl ether	LOW (BCF = 2.51)
silica amorphous	LOW (LogKOW = 0.5294)
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	LOW (BCF = 23)
polyethylene glycol 400	LOW (LogKOW = -1.1996)
propylene glycol monomethyl ether - mixture of isomers	LOW (BCF = 2)
gamma-glycidoxypropyltrimethoxysilane	LOW (LogKOW = -0.9152)

Mobility in soil

Ingredient	Mobility
acetone	HIGH (Log KOC = 1.981)
methyl ethyl ketone	MEDIUM (Log KOC = 3.827)

Continued...

Herculiner Professional Grade, Part A - Resin

Ingredient	Mobility
propylene carbonate	LOW (Log KOC = 14.85)
isoprene homopolymer	LOW (Log KOC = 67.7)
ethylene glycol monobutyl ether	HIGH (Log KOC = 1)
silica amorphous	LOW (Log KOC = 23.74)
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	LOW (Log KOC = 69700)
polyethylene glycol 400	HIGH (Log KOC = 1)
propylene glycol monomethyl ether - mixture of isomers	HIGH (Log KOC = 1)
gamma-glycidoxypropyltrimethoxysilane	LOW (Log KOC = 90.22)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. <p>Waste Management</p> <p>Production waste from epoxy resins and resin systems should be treated as hazardous waste in accordance with National regulations. Fire retarded resins containing halogenated compounds should also be treated as special waste. Accidental spillage of resins, curing agents and their formulations should be contained and absorbed by special mineral absorbents to prevent them from entering the environment.</p> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <ul style="list-style-type: none"> DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. <p>Removal of bisphenol A (BPA) from aqueous solutions was accomplished by adsorption of enzymatically generated quinone derivatives on chitosan beads. The use of chitosan in the form of beads was found to be more effective because heterogeneous removal of BPA with chitosan beads was much faster than homogeneous removal of BPA with chitosan solutions, and the removal efficiency was enhanced by increasing the amount of chitosan beads dispersed in the BPA solutions and BPA was completely removed by quinone adsorption in the presence of chitosan beads more than 0.10 cm³/cm³. In addition, a variety of bisphenol derivatives were completely or effectively removed by the procedure constructed in this study, although the enzyme dose or the amount of chitosan beads was further increased as necessary for some of the bisphenol derivatives used.</p> <ul style="list-style-type: none"> Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	*3YE

Land transport (ADG)

14.1. UN number or ID number	1263				
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)				
14.3. Transport hazard class(es)	<table> <tr> <td>Class</td><td>3</td></tr> <tr> <td>Subsidiary Hazard</td><td>Not Applicable</td></tr> </table>	Class	3	Subsidiary Hazard	Not Applicable
Class	3				
Subsidiary Hazard	Not Applicable				
14.4. Packing group	II				
14.5. Environmental hazard	Not Applicable				
14.6. Special precautions for user	<table> <tr> <td>Special provisions</td><td>163 367</td></tr> <tr> <td>Limited quantity</td><td>5 L</td></tr> </table>	Special provisions	163 367	Limited quantity	5 L
Special provisions	163 367				
Limited quantity	5 L				

Air transport (ICAO-IATA / DGR)

14.1. UN number	1263
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Herculiner Professional Grade, Part A - Resin

14.2. UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard class(es)	ICAO/IATA Class	3	
	ICAO / IATA Subsidiary Hazard	Not Applicable	
	ERG Code	3L	
14.4. Packing group	II		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Special provisions	A3 A72 A192	
	Cargo Only Packing Instructions	364	
	Cargo Only Maximum Qty / Pack	60 L	
	Passenger and Cargo Packing Instructions	353	
	Passenger and Cargo Maximum Qty / Pack	5 L	
	Passenger and Cargo Limited Quantity Packing Instructions	Y341	
	Passenger and Cargo Limited Maximum Qty / Pack	1 L	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1263		
14.2. UN proper shipping name	PAINT RELATED MATERIAL (including paint thinning or reducing compound); PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard class(es)	IMDG Class	3	
	IMDG Subsidiary Hazard	Not Applicable	
14.4. Packing group	II		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	EMS Number	F-E , S-E	
	Special provisions	163 367	
	Limited Quantities	5 L	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
acetone	Not Available
mica	Not Available
bisphenol A/ bisphenol A diglycidyl ether polymer	Not Available
carbon black	Not Available
methyl ethyl ketone	Not Available
paraffinic distillate, heavy, solvent-extracted	Not Available
Talc	Not Available
bisphenol A diglycidyl ether hydrogenated	Not Available
propylene carbonate	Not Available
styrene/ butadiene rubber	Not Available
isoprene homopolymer	Not Available
ethylene glycol monobutyl ether	Not Available
silica amorphous	Not Available
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	Not Available
silica crystalline - quartz	Not Available
polyethylene glycol 400	Not Available
naphtha petroleum, light aromatic solvent	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available
gamma-glycidoxypropyltrimethoxysilane	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Continued...

Herculiner Professional Grade, Part A - Resin

Product name	Ship Type
acetone	Not Available
mica	Not Available
bisphenol A/ bisphenol A diglycidyl ether polymer	Not Available
carbon black	Not Available
methyl ethyl ketone	Not Available
paraffinic distillate, heavy, solvent-extracted	Not Available
Talc	Not Available
bisphenol A diglycidyl ether hydrogenated	Not Available
propylene carbonate	Not Available
styrene/ butadiene rubber	Not Available
isoprene homopolymer	Not Available
ethylene glycol monobutyl ether	Not Available
silica amorphous	Not Available
N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine	Not Available
silica crystalline - quartz	Not Available
polyethylene glycol 400	Not Available
naphtha petroleum, light aromatic solvent	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available
gamma-glycidioxypropyltrimethoxysilane	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

acetone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

mica is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

bisphenol A/ bisphenol A diglycidyl ether polymer is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

carbon black is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

methyl ethyl ketone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

paraffinic distillate, heavy, solvent-extracted is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

Talc is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

bisphenol A diglycidyl ether hydrogenated is found on the following regulatory lists

Continued...

Herculiner Professional Grade, Part A - Resin

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australian Inventory of Industrial Chemicals (AIIC)

propylene carbonate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

styrene/ butadiene rubber is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

isoprene homopolymer is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

ethylene glycol monobutyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

silica amorphous is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

silica crystalline - quartz is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

polyethylene glycol 400 is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 3
Australian Inventory of Industrial Chemicals (AIIC)

naphtha petroleum, light aromatic solvent is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

propylene glycol monomethyl ether - mixture of isomers is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List

gamma-glycidioxypropyltrimethoxysilane is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (acetone; mica; bisphenol A/ bisphenol A diglycidyl ether polymer; carbon black; methyl ethyl ketone; paraffinic distillate, heavy, solvent-extracted; Talc; bisphenol A diglycidyl ether hydrogenated; propylene carbonate; styrene/ butadiene rubber; isoprene homopolymer; ethylene glycol monobutyl ether; N-(1,3-dimethylbutyl)-N'-phenyl-p-phenylenediamine; silica crystalline - quartz; polyethylene glycol 400; naphtha petroleum, light aromatic solvent; gamma-glycidioxypropyltrimethoxysilane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (bisphenol A/ bisphenol A diglycidyl ether polymer; styrene/ butadiene rubber; isoprene homopolymer)

Continued...

Herculiner Professional Grade, Part A - Resin

National Inventory	Status
Japan - ENCS	No (mica; paraffinic distillate, heavy, solvent-extracted; Talc; bisphenol A diglycidyl ether hydrogenated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	No (mica)
Taiwan - TCSI	Yes
Mexico - INSQ	No (bisphenol A/ bisphenol A diglycidyl ether polymer; bisphenol A diglycidyl ether hydrogenated; polyethylene glycol 400; gamma-glycidioxypropyltrimethoxysilane)
Vietnam - NCI	Yes
Russia - FBEPH	No (paraffinic distillate, heavy, solvent-extracted; bisphenol A diglycidyl ether hydrogenated)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	03/21/2024
Initial Date	07/01/2022

SDS Version Summary

Version	Date of Update	Sections Updated
6.10	03/20/2024	Toxicological information - Chronic Health, Hazards identification - Classification, Ecological Information - Environmental, Exposure controls / personal protection - Exposure Standard, Firefighting measures - Fire Fighter (fire/explosion hazard), Firefighting measures - Fire Fighter (fire fighting), First Aid measures - First Aid (skin), Handling and storage - Storage (storage incompatibility)

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.



Herculiner Professional Grade, Part B - Hardener

HPP Lunds

Version No: 3.5

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: 03/21/2024

Print Date: 03/21/2024

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Herculiner Professional Grade, Part B - Hardener
Synonyms	HCL2K8, Part B
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Truck Bead Coating
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	HPP Lunds
Address	1/195 Jackson Rd Sunnybank Hills, Qld 4109 Australia
Telephone	1300-306-781
Fax	07 3722 1112
Website	www.hpplunds.com.au & www.jbweld.com.au
Email	Sales@hpplunds.com.au

Emergency telephone number

Association / Organisation	InfoTrac
Emergency telephone numbers	Transportation Emergencies (24 hour): 1300-366-961
Other emergency telephone numbers	Queensland Poisons Helpline (24 hour): 13 11 26

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Hazardous to the Aquatic Environment Acute Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.

Herculiner Professional Grade, Part B - Hardener

H401	Toxic to aquatic life.
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Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
68410-23-1	81.7	<u>C18 fatty acid dimers/ tetraethylenepentamine polyamides</u>
78-93-3	12	<u>methyl ethyl ketone</u>
112-24-3*	4.3	<u>triethylenetetramine</u>
3033-62-3*	1	<u>bis(2-dimethylaminoethyl)ether</u>
39423-51-3*	1	<u>trimethylolpropane triamine ether propoxylated</u>
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained.

Continued...

Herculiner Professional Grade, Part B - Hardener

	<ul style="list-style-type: none">Perform CPR if necessary.Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none">Immediately give a glass of water.First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures**Extinguishing media**

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none">Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none">Alert Fire Brigade and tell them location and nature of hazard.May be violently or explosively reactive.Wear breathing apparatus plus protective gloves in the event of a fire.
Fire/Explosion Hazard	<ul style="list-style-type: none">Liquid and vapour are highly flammable.Severe fire hazard when exposed to heat, flame and/or oxidisers.Vapour may travel a considerable distance to source of ignition. Combustion products include: carbon dioxide (CO ₂) nitrogen oxides (NO _x) other pyrolysis products typical of burning organic material.
HAZCHEM	•3YE

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none">Remove all ignition sources.Clean up all spills immediately.Avoid breathing vapours and contact with skin and eyes.
Major Spills	<ul style="list-style-type: none">Clear area of personnel and move upwind.Alert Fire Brigade and tell them location and nature of hazard.May be violently or explosively reactive.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage**Precautions for safe handling**

Safe handling	<ul style="list-style-type: none">Containers, even those that have been emptied, may contain explosive vapours.Do NOT cut, drill, grind, weld or perform similar operations on or near containers.Avoid all personal contact, including inhalation.Wear protective clothing when risk of exposure occurs.Use in a well-ventilated area.DO NOT allow clothing wet with material to stay in contact with skin
Other information	<ul style="list-style-type: none">Store in original containers in approved flame-proof area.No smoking, naked lights, heat or ignition sources.DO NOT store in pits, depression, basement or areas where vapours may be trapped.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none">DO NOT use aluminium, galvanised or tin-plated containersPacking as supplied by manufacturer.Plastic containers may only be used if approved for flammable liquid.Check that containers are clearly labelled and free from leaks.
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Continued...

Herculiner Professional Grade, Part B - Hardener

	<ul style="list-style-type: none"> ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt.
Storage incompatibility	<p>Methyl ethyl ketone:</p> <ul style="list-style-type: none"> ▶ reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum ▶ is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic acid ▶ forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide ▶ attacks some plastics ▶ may generate electrostatic charges, due to low conductivity, on flow or agitation ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid contact with copper, aluminium and their alloys. ▶ Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	150 ppm / 445 mg/m3	890 mg/m3 / 300 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
C18 fatty acid dimers/ tetraethylenepentamine polyamides	30 mg/m3	330 mg/m3	2,000 mg/m3
methyl ethyl ketone	Not Available	Not Available	Not Available
triethylenetetramine	3 ppm	14 ppm	83 ppm
bis(2-dimethylaminoethyl)ether	0.15 ppm	1.4 ppm	8.4 ppm
trimethylolpropane triamine ether, propoxylated	30 mg/m3	330 mg/m3	2,000 mg/m3

Ingredient	Original IDLH	Revised IDLH
C18 fatty acid dimers/ tetraethylenepentamine polyamides	Not Available	Not Available
methyl ethyl ketone	3,000 ppm	Not Available
triethylenetetramine	Not Available	Not Available
bis(2-dimethylaminoethyl)ether	Not Available	Not Available
trimethylolpropane triamine ether, propoxylated	Not Available	Not Available


Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
C18 fatty acid dimers/ tetraethylenepentamine polyamides	E	≤ 0.1 ppm
triethylenetetramine	E	≤ 0.1 ppm
bis(2-dimethylaminoethyl)ether	E	≤ 0.1 ppm
trimethylolpropane triamine ether, propoxylated	E	≤ 0.1 ppm

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p>
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below

Herculiner Professional Grade, Part B - Hardener

Hands/feet protection	<ul style="list-style-type: none"> Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber <p>NOTE:</p> <ul style="list-style-type: none"> The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <ul style="list-style-type: none"> Neoprene rubber gloves DO NOT use solvent to clean the skin
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Fatty acid amides (FAAs) comprise a family of neutral lipids that is related to other classes of N-acyl amines, such as N-acyl amino acids, N-acylethanolamines, and more complicated species like sphingomyelins and ceramides. Commercial FAAs generally consist of a fatty acid, usually derived from coconut oil, which is linked to an amide group by a C-N bond. The amide may either be monoethanolamide (MEA), diethanolamide (DEA), or monoisopropanolamide (MIPA).		
Physical state	Liquid	Relative density (Water = 1)	0.92
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	-6	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	24
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.

Continued...

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Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing 'amine asthma'.</p> <p>Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose and throat. Acute exposure by inhalation also causes nervous system depression, headache, and nausea. High vapour levels are easily detected due to odour, however odour fatigue may occur, with loss of warning of exposure.</p> <p>Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p>
Ingestion	<p>Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucus.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p>
Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p> <p>In humans exposed to methyl ethyl ketone, skin inflammation has been reported. Animal testing has shown methyl ethyl ketone to have high acute toxicity from skin exposure.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation.</p>
Eye	<p>If applied to the eyes, this material causes severe eye damage.</p> <p>Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in 'halos' around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car.</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Animal testing shows that methyl ethyl ketone may have slight effects on the nervous system, liver, kidney and respiratory system; there may also be developmental effects and an increase in birth defects. However, there is limited information available on the long-term effects of methyl ethyl ketone in humans, and no information is available on whether it causes developmental or reproductive toxicity or cancer. It is generally considered to have low toxicity, but it is often used in combination with other solvents, and the toxic effects of the mixture may be greater than with either solvent alone.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p>

Herculiner Professional Grade, Part B - Hardener	TOXICITY		IRRITATION	
	Not Available		Not Available	
C18 fatty acid dimers/ tetraethylenepentamine polyamides	TOXICITY		IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[2]		Not Available	
	Oral (Rabbit) LD50; 800 mg/kg ^[2]			
methyl ethyl ketone	TOXICITY		IRRITATION	
	Dermal (rabbit) LD50: 6480 mg/kg ^[2]		Eye (human): 350 ppm -irritant	
	Inhalation(Mouse) LC50; 32 mg/L4h ^[2]		Eye (rabbit): 80 mg - irritant	
	Oral (Rat) LD50: 2054 mg/kg ^[1]		Skin (rabbit): 402 mg/24 hr - mild	
			Skin (rabbit):13.78mg/24 hr open - mild	

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triethylenetetramine	TOXICITY		IRRITATION
	Dermal (rabbit) LD50: 805 mg/kg ^[2]		Not Available
	Oral (Rat) LD50: 1591.4 mg/kg ^[1]		
bis(2-dimethylaminoethyl)ether	TOXICITY		IRRITATION
	Dermal (rabbit) LD50: 238 mg/kg ^[2]		Not Available
	Inhalation (Rat) LC50: >2.204 mg/l4h ^[1]		
trimethylolpropane triamine ether, propoxylated	TOXICITY		IRRITATION
	Dermal (rabbit) LD50: 561.6 mg/kg ^[1]		Eye: adverse effect observed (irreversible damage) ^[1]
	Oral (Rat) LD50: 50-200 mg/kg ^[1]		Skin: adverse effect observed (irritating) ^[1]
Legend:		1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

Herculiner Professional Grade, Part B - Hardener	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.
C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES	**[Valspar] The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
METHYL ETHYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
Herculiner Professional Grade, Part B - Hardener & C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES & METHYL ETHYL KETONE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant.
Herculiner Professional Grade, Part B - Hardener & C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES	Laboratory testing shows that the fatty acid amide, cocoamide DEA, causes occupational allergic contact dermatitis, and that allergy to this substance is becoming more common. Alkanolamides are manufactured by condensation of diethanolamine and the methyl ester of long chain fatty acids. The chemicals in the Fatty Nitrogen Derived (FND) Amides are generally similar in terms of physical and chemical properties, environmental fate and toxicity. Its low acute oral toxicity is well established across all subcategories by the available data and show no apparent organ specific toxicity, mutation, reproductive or developmental defects.
Herculiner Professional Grade, Part B - Hardener & METHYL ETHYL KETONE	Methyl ethyl ketone is considered to have a low order of toxicity; however, methyl ethyl ketone is often used in combination with other solvents and the mixture may have greater toxicity than either solvent alone. Combinations of n-hexane with methyl ethyl ketone, and also methyl n-butyl ketone with methyl ethyl ketone may result in an increased in peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show an increase in toxicity.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Herculiner Professional Grade, Part B - Hardener	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
C18 fatty acid dimers/ tetraethylenepentamine polyamides	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	5.19mg/l	Not Available
	EC50(ECx)	72h	Algae or other aquatic plants	4.11mg/l	Not Available
	EC50	72h	Algae or other aquatic plants	4.11mg/l	Not Available
	LC50	96h	Fish	7.07mg/l	Not Available
methyl ethyl ketone	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	308mg/l	2

Continued...

Herculiner Professional Grade, Part B - Hardener

	EC50	96h	Algae or other aquatic plants	>500mg/l	4
	EC50	72h	Algae or other aquatic plants	1220mg/l	2
	NOEC(ECx)	48h	Crustacea	68mg/l	2
	LC50	96h	Fish	>324mg/L	4
triethylenetetramine	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	3.7mg/l	4
	BCF	1008h	Fish	<0.5	7
	ErC50	72h	Algae or other aquatic plants	2.5mg/l	1
	EC50	48h	Crustacea	31.1mg/l	1
	EC50	72h	Algae or other aquatic plants	2.5mg/l	1
	EC10(ECx)	72h	Algae or other aquatic plants	0.67mg/l	1
	LC50	96h	Fish	180mg/l	1
bis(2-dimethylaminoethyl)ether	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	102mg/l	2
	EC50	72h	Algae or other aquatic plants	23mg/l	Not Available
	EC50(ECx)	72h	Algae or other aquatic plants	23mg/l	Not Available
	LC50	96h	Fish	100-215mg/l	Not Available
trimethylolpropane triamine ether, propoxylated	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	13mg/l	Not Available
	EC50(ECx)	48h	Crustacea	13mg/l	Not Available
	LC50	96h	Fish	>100mg/l	2
Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data					

Toxic to aquatic organisms.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Methyl Ethyl Ketone:

log Kow: 0.26-0.69;

log Koc: 0.69;

Koc: 34;

Half-life (hr) air: 2.3;

Half-life (hr) H₂O surface water: 72-288;

Henry's atm m³ /mol: 1.05E-05;

BOD 5: 1.5-2.24, 46%;

COD: 2.2-2.31, 100%;

ThOD: 2.44;

BCF: 1.

Environmental Fate: Terrestrial Fate - Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil.

For Ketones: Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
triethylenetetramine	LOW	LOW
bis(2-dimethylaminoethyl)ether	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl ethyl ketone	LOW (LogKOW = 0.29)
triethylenetetramine	LOW (BCF = 5)
bis(2-dimethylaminoethyl)ether	LOW (LogKOW = -0.5386)

Mobility in soil

Ingredient	Mobility
methyl ethyl ketone	MEDIUM (Log KOC = 3.827)
triethylenetetramine	LOW (Log KOC = 309.9)

Continued...

Herculiner Professional Grade, Part B - Hardener

Ingredient	Mobility
bis(2-dimethylaminoethyl)ether	LOW (Log KOC = 21.85)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <ul style="list-style-type: none"> DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Material may be disposed of by controlled burning in an approved incinerator or buried in an approved landfill.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	*3YE

Land transport (ADG)

14.1. UN number or ID number	1263				
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)				
14.3. Transport hazard class(es)	<table> <tr> <td>Class</td><td>3</td></tr> <tr> <td>Subsidiary Hazard</td><td>Not Applicable</td></tr> </table>	Class	3	Subsidiary Hazard	Not Applicable
Class	3				
Subsidiary Hazard	Not Applicable				
14.4. Packing group	II				
14.5. Environmental hazard	Not Applicable				
14.6. Special precautions for user	<table> <tr> <td>Special provisions</td><td>163 367</td></tr> <tr> <td>Limited quantity</td><td>5 L</td></tr> </table>	Special provisions	163 367	Limited quantity	5 L
Special provisions	163 367				
Limited quantity	5 L				

Air transport (ICAO-IATA / DGR)

14.1. UN number	1263														
14.2. UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)														
14.3. Transport hazard class(es)	<table> <tr> <td>ICAO/IATA Class</td><td>3</td></tr> <tr> <td>ICAO / IATA Subsidiary Hazard</td><td>Not Applicable</td></tr> <tr> <td>ERG Code</td><td>3L</td></tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subsidiary Hazard	Not Applicable	ERG Code	3L								
ICAO/IATA Class	3														
ICAO / IATA Subsidiary Hazard	Not Applicable														
ERG Code	3L														
14.4. Packing group	II														
14.5. Environmental hazard	Not Applicable														
14.6. Special precautions for user	<table> <tr> <td>Special provisions</td><td>A3 A72 A192</td></tr> <tr> <td>Cargo Only Packing Instructions</td><td>364</td></tr> <tr> <td>Cargo Only Maximum Qty / Pack</td><td>60 L</td></tr> <tr> <td>Passenger and Cargo Packing Instructions</td><td>353</td></tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td><td>5 L</td></tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td><td>Y341</td></tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td><td>1 L</td></tr> </table>	Special provisions	A3 A72 A192	Cargo Only Packing Instructions	364	Cargo Only Maximum Qty / Pack	60 L	Passenger and Cargo Packing Instructions	353	Passenger and Cargo Maximum Qty / Pack	5 L	Passenger and Cargo Limited Quantity Packing Instructions	Y341	Passenger and Cargo Limited Maximum Qty / Pack	1 L
Special provisions	A3 A72 A192														
Cargo Only Packing Instructions	364														
Cargo Only Maximum Qty / Pack	60 L														
Passenger and Cargo Packing Instructions	353														
Passenger and Cargo Maximum Qty / Pack	5 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y341														
Passenger and Cargo Limited Maximum Qty / Pack	1 L														

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1263
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Herculiner Professional Grade, Part B - Hardener

14.2. UN proper shipping name	PAINT RELATED MATERIAL (including paint thinning or reducing compound); PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-E , S-E
	Special provisions	163 367
	Limited Quantities	5 L

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
C18 fatty acid dimers/ tetraethylenepentamine polyamides	Not Available
methyl ethyl ketone	Not Available
triethylenetetramine	Not Available
bis(2-dimethylaminoethyl)ether	Not Available
trimethylolpropane triamine ether, propoxylated	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
C18 fatty acid dimers/ tetraethylenepentamine polyamides	Not Available
methyl ethyl ketone	Not Available
triethylenetetramine	Not Available
bis(2-dimethylaminoethyl)ether	Not Available
trimethylolpropane triamine ether, propoxylated	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

C18 fatty acid dimers/ tetraethylenepentamine polyamides is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

methyl ethyl ketone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

triethylenetetramine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

bis(2-dimethylaminoethyl)ether is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

trimethylolpropane triamine ether, propoxylated is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes

Continued...

Herculiner Professional Grade, Part B - Hardener

National Inventory	Status
Canada - NDSL	No (C18 fatty acid dimers/ tetraethylenepentamine polyamides; methyl ethyl ketone; triethylenetetramine; bis(2-dimethylaminoethyl)ether; trimethylolpropane triamine ether, propoxylated)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (C18 fatty acid dimers/ tetraethylenepentamine polyamides)
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (bis(2-dimethylaminoethyl)ether; trimethylolpropane triamine ether, propoxylated)
Vietnam - NCI	Yes
Russia - FBEPH	No (C18 fatty acid dimers/ tetraethylenepentamine polyamides; trimethylolpropane triamine ether, propoxylated)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	03/21/2024
Initial Date	07/06/2022

SDS Version Summary

Version	Date of Update	Sections Updated
3.5	03/20/2024	Hazards identification - Classification

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

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